



PREFINISHED STEEL DOOR FRAMES

*Allow Timely to change
your frame of mind.*

TIMELY
PREFINISHED STEEL DOOR FRAMES
A DIVISION OF S.D.S. INDUSTRIES, INC.



Bob Day

OWNER | CHIEF EXECUTIVE OFFICER

Since Timely prefinished steel door frames were introduced over 40 years ago, they have earned the trust of architects, contractors, building owners and building product distributors nationwide. Timely installations are found in many of America's most prestigious commercial, industrial and residential buildings.

Key to this success is a willingness to commit the resources necessary to adapt technological innovations and develop systems and tooling that promise superior product performance. For example, comparison tests show that our unique wall anchoring system makes Timely frames as strong as the wall, assuring door-holding capacity greater than hollow metal frames.

Timely frames are also time-savers and cost-cutters. They are faster, easier to install and our prefinished frames eliminate the added expense and inconvenience involved in jobsite painting. They represent Timely's proud tradition of quality and durability.

Our superior product performance, efficiency and economy point to an important advantage of doing business with Timely. After earning a customer's trust, we focus on keeping it – by keeping our standards high.



Serving Timely Customers... Nationwide

This ultra modern 85,000 square-foot manufacturing distribution facility at our headquarters in Pacoima, California, enables Timely to provide prompt, efficient deliveries to markets throughout the United States.



MADE IN AMERICA

It all starts with service. Timely's steady growth, though based on product quality, is service-driven. Experienced specialists in every department display the pride and professionalism that result in efficient order fulfillment to exact specifications and prompt, on-schedule delivery. This dedication to customer satisfaction extends to an ongoing search for opportunities to design and develop manufacturing equipment in-house that will raise the bar of quality and service even higher.



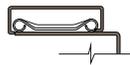
Over 200 entry door openings and all the public areas feature Timely door frames at Belmont Village, a senior living facility in Carol Stream, Illinois. Timely Sidelights were also selected. Why Timely? Timely's TA-30 Colonial steel casing in the popular Western White finish offered a warm residential look while still providing the strength, security and fire ratings required by local building codes.

AN ARRAY OF DESIGN OPTIONS

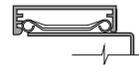
Timely supplies frames with design flexibility to meet the most stringent commercial, industrial and residential requirements. The remarkably versatile Timely line features distinctive door frame casing profiles in steel and aluminum shown here. Plus, it offers an option to use wood trims of your choice and an unlimited selection of colors complementing doors pre-machined to Timely's specifications. Our patented sustained tension snap-lock clips permit use of our various prefinished casings. The clips hold these casings secure and flush against the wall, eliminating gaps caused by uneven surfaces, as well as creating tight miters. On the TA-8 casing, the Timely MiterGard™ offers additional open-miter protection. And Timely's unique full perimeter anchoring system furnishes far greater frame strength and integrity than hollow metal.



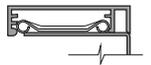
TA-8 STANDARD STEEL CASING, widely admired for its classic profile, enhances any commercial and residential setting. Features Timely's MiterGard™.



TA-23 ALUMINUM CASING displays the crisp lines of an aluminum trim, while providing the economy and strength of steel.



TA-28 ALUMINUM CASING is a full width aluminum casing without a reveal offering the advantages of a steel door frame.



TA-30 COLONIAL STEEL CASING adds that special warmth which distinguishes quality-built assisted living, hotels and motels, offices, apartments and homes. New TA-31N corner piece also featured.



WOOD TRIM Even wood trims from outside suppliers can be easily attached to the basic steel frame using nails or trim head screws without the need for special millwork.



ECONOMY PLUS EASY INSTALLATION

Costly jobsite labor is avoided when Timely prefinished steel frames are used with pre-machined doors. Only one-man is required for the frame installation which is usually completed in less than 15 minutes.





Timely's TA-8 casings were selected for Gilmore Associates' restoration of The Continental, The Hellman and The San Fernando Buildings in Los Angeles. The TA-8 casing was favored because it assured economy, ease of installation and required fire rating - making it a modern-day choice for use in historic high-rise structures. The frames were prefinished in Timely's AlumatonTM, a color match for clear anodized aluminum.

GalXCTM HOT DIPPED GALVANIZED



Our new GalXC material is now the Standard for all of our Timely door frames raising the quality and performance properties to the highest level at an exceptional value. GalXC is a Hot Dipped Galvanized product that provides superior corrosion resistance in the harshest environments while balancing outstanding surface, gauge, and shape quality.

Easier to specify, ALL Timely frames are made of GalXC, so they can be installed in any environment

The GalXC zinc coating protects the steel by acting as a sacrificial anode, any exposed parts of the steel, such as exposed edges on the strike emboss or at the end of each frame, are also protected by the thicker zinc coating

G-30 Coating weight

Meets all specifications in the ASTM A653 spec

INSTALLATION PROCESS – Our frames can be stored at the job-site longer during inclement weather conditions. The prefinished opening system requires only 2 trips to the opening – one to distribute the material and one to install all components.

VERSATILITY – We now offer frames which can be used in interior and exterior applications with the proper flashing.

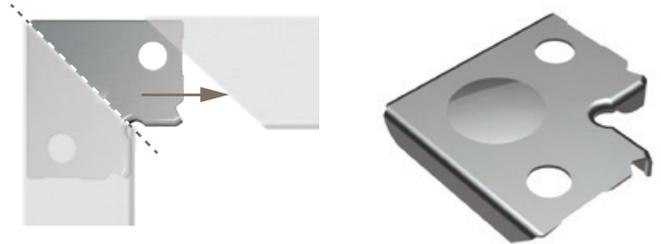
ORDERING PROCESS – It is now easier to order our product, no need to specify different frames for bathrooms or other humid environments.

OPTIMUM SAFETY-ENGINEERING



Timely prefinished frames are engineered to deliver a 90-minute positive pressure fire rating for wood/steel stud drywall or masonry wall construction. Frames have undergone testing by Warnock Hersey International. They are labeled fire rated Category "A" door or Category "B" door with approved Category "G" edge-sealing system.

MITERGARDTM THE OPEN MITER FIGHTER



MiterGard is factory-attached to vertical casing. Exposed section slides securely into header casing

MiterGard produces tight miters every time--with this built-in corner piece. The reason: its "L" shaped component is attached to the vertical door frame casings at the Timely factory. Pre-assembly makes it an integral part of the casing and, therefore, stronger and more accurate. MiterGard's exposed sections slide into the header casing for a precise fit. When installed according to factory instructions, it guards against errors that cause open miters and solves future open miter problems resulting from building movement or constant door operation. Designed exclusively for Timely's Model TA-8 casing, MiterGard reduces field labor costs through less handling.



INNOVATIVE CASING CLIP SETS THE STANDARD

Timely's patented casing attachment clips reflect the company's leadership in steel door frame technology. These unique clips are designed to compensate for surface distortion, eliminating ugly gaps. Their "snap-lock" feature makes casings removable, permitting a change of color combinations if desired. For utmost strength, clips are formed burr-free from "mild steel." They are then case hardened, carbonized and zinc coated for rust resistance and lubrication edge-sealing system.



Liberty Square Condos, developed by Hartz Construction in Chicago's western suburb of Lombard, Illinois, chose Timely's fire-rated frames for their flexibility. The condo units' door frames feature 3 1/2" wood colonial casings, while Timely's TA-8 steel casings were used in the stairwells. Timely "A" Series Adjustable Frames were specified to allow for various wall sizes and applications throughout the buildings. And, they were shipped pre-hung with six panel fire-rated metal doors -both are impossible tasks for hollow metal frames.

HIGH PERFORMANCE FEATURES



Timely's total opening concept combines the superior features of a Timely steel door frame, a prefinished door and hardware to provide superior function, greater door holding power and proven long term reliability.

- 1. Casing Corner Connector** holds mitered corners tight. MiterGard™ featured on TA-8 casings.
- 2. Adjustable Strike** permits full 1/4" adjustment, assures positive, rattle-free fit.
- 3. Full Width Alignment Tabs** correctly align uprights and header.
- 4. Pre-punched Fastener Holes** mean easier fastening.
- 5. Individually Attached Casing Clips** assure a snug casing fit that follows the irregularity of walls.
- 6. Alignment Slot** oval punch-outs allow visual check of frame spacing and adjustment during installation.
- 7. Hinge Reinforcement Plates** are pierced instead of drilled resulting in over 40% more thread depth than Grade 1 Hollow Metal frames.
- 8. TA-10, TA-12, TA-25 Reinforcement Brackets** are one of many reinforcements for door guards, closers and other hardware applications. Reversible Hardware Locations mean no handing in 6'8" heights.

ADJUSTABLE FRAME

Timely's slide guide system allows its Adjustable frame to accommodate any wall thickness from 3 3/4" to 9 1/8" with only 3 closure strips. It can be prehung or used as a standard drywall frame. Available in Browntone, Western White or Black powder coat finish, the Adjustable frame is used with 1 3/4" doors only.



FIXED THROAT KERF

The prefinished steel CK-Series Kerfed frame is a great option for any opening requiring a Smoke Seal, Weatherstrip or STC rating. The CK-Series frames are the ideal solution for the Hotel/Motel market, where creating a quiet stress free environment for travelers is of the utmost importance.



MATCHLESS CONSTRUCTION VERSATILITY



Timely prefinished door frames can be attached to virtually any construction material including Wood Stud, Steel Stud and Drywall.

- Wood Stud/Stucco/Drywall
- Wood Stud/Brick/Drywall
- Steel Stud & Drywall
- Masonry/Sub-buck
- (Adjustable Frame) Wood Stud/Drywall/Sound Board
- Traditional Wood Stud/Drywall

In most common wall construction, the job involves sleeving the frame over the wall, hanging the premachined door, fastening the frame and snapping on the casing. In addition to fast positioning, Timely frames provide accurate fit.

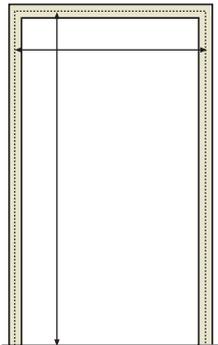


At the La Quinta Hotel in Stockbridge, Georgia, more than 200 door openings and over 20 interior windows were specified for Timely steel frames. The reasons: Prepainted finishes permitted faster, easier installations. And, Timely Series A adjustable frames saved installation time by accommodating final wall size changes.

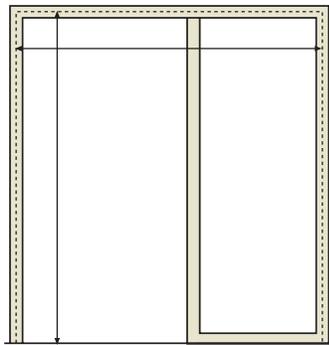
FRAMING SPECIFICATIONS

Rough Opening Dimensions

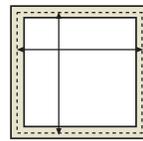
Walls and floors may be finished before installing doors and frames. Measure height from finished, not rough floor. A minimum 2" stub wall is required on both sides of the rough opening for solid anchoring. For sub-buck applications (masonry, tilt-up concrete) rough opening is door width plus 4", door height plus 2 1/4".



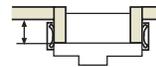
Door
Nominal Door Width + 1 1/4"
Jamb Height + 1"



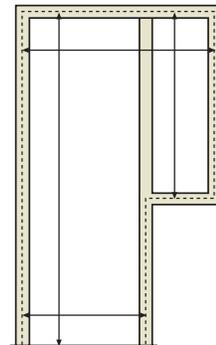
Door with Sidelight
Nominal Door Width + Sidelight + 2" for each
Mullion + 1 1/4"
Jamb Height + 1"



Borrowed Light
Width = Rabbet + 1 1/4"
Height = Rabbet to Rabbet + 1 1/4"
Note: Actual glass size is smaller.
Always measure frame before
ordering glass



2" minimum stub wall required



Door and Partial Sidelight
UPPER: Nominal Door Width + Sidelight +
2" for each Mullion + 1 1/4"
LOWER: Nominal Door Width + 1 1/4" Jamb Height + 1"
Sidelight Height: Rabbet to Rabbet + 1 1/4"

CODE ACCEPTABILITY, CERTIFICATION

SINGLE SWING FRAMES

	MAXIMUM OPENING SIZE		WALL SIZE		FRAME SERIES
	WIDTH	HEIGHT	MIN	MAX	
20 MIN.*	4/0	10/0	3/8"	13"	C
45 MIN. "C" LABEL	4/0	9/0	3/8"	13"	S,C,M,A,**E
90 MIN. "B" LABEL	4/0	9/0	3/8"	13"	S,C,M,A,**E

*Negative pressure only
**Maximum openings over 4/0 x 8/0.

FULL BOUND WITH DOOR

	MAXIMUM OPENING SIZE		WALL SIZE		FRAME SERIES
	WIDTH	HEIGHT	MIN	MAX	
45 MIN. "C" LABEL	4/0	5/0	3/4"	13"	S,C,E
90 MIN. "B" LABEL	4/0	5/0	3/4"	13"	C

PAIR FRAMES

	MAXIMUM OPENING SIZE		WALL SIZE		FRAME SERIES
	WIDTH	HEIGHT	MIN	MAX	
20 MIN.	For 20 Min. Pair. use C Label Requirements				
45 MIN. "C" LABEL	8/0	9/0	3/8"	13"	S,M,C,E
90 MIN. "B" LABEL	8/0	9/0	3/8"	13"	S,M,C,E

ADJUSTABLE FRAMES

	MAXIMUM OPENING SIZE		WALL SIZE		FRAME SERIES
	WIDTH	HEIGHT	MIN	MAX	
45 MIN. "C" LABEL	6/0	8/0	3/4"	9 1/8"	A
90 MIN. "B" LABEL	6/0	8/0	3/4"	9 1/8"	A

Positive pressure testing available.

GENERAL INFORMATION

All ratings are usable for steel stud, wood stud, or masonry construction (steel subbuck). Wood or aluminum casing does not affect ratings.

Single frames not prepared for strikes must use TA-12 rim panic strike reinforcement.

Fire ratings not approved for deadbolt strike only.

Reinforcements are required when using door closers to maintain fire ratings.

Fire ratings not approved for 1 3/8" frames.

All ratings approved for category "A" and "B" doors with category "G" edge sealing.

Solid brass not rated.

SIDELIGHT, BORROWED LIGHT AND GLAZED TRANSOMS "S" or "C" GAUGE.

Wood Casing permitted on sidelights or borrowed lights for 20 Min. without vertical or horizontal mullions in glass area.

GLASS STOP SIZE	RATING	MAX ASSEMBLY SIZE 10'-1" W X 10'-1" H		WALL SIZE		MAX GLASS AREA
		WIDTH	HEIGHT	MIN	MAX	
1/2	45 MIN	24"	107"	3 3/8"	13"	*2568 SQ IN
**1/2	45 MIN	36"	54"	3 3/8"	13"	1296 SQ IN
NO STOP						
3/4	45 MIN	36"	54"	3 3/8"	13"	1296 SQ IN
GLASS STOP SIZE	RATING	MAX ASSEMBLY SIZE		MULLIONS NOT PERMITTED WALL SIZE		MAX GLASS AREA
		WIDTH	HEIGHT	MIN	MAX	
1/2	20 MIN	36"	36"	3 3/8"	13"	1296 SQ IN
***1/2	60 MIN	36"	36"	3 3/8"	13"	1296 SQ IN

Do not exceed maximum assembly size.

*Most building codes limit glass area to 1,296 sq. in. Do not exceed 1,296 sq. in. without verifying with local code authorities prior to specifying or ordering

**Must be caulked using 100% Pure Silicone Sealant.
***Must use Firelite® glazing and install in a 5/8" wide glazing recess with 100% Pure Silicone Sealant.



TIMELY SIDELIGHTS AND BORROWED LIGHTS

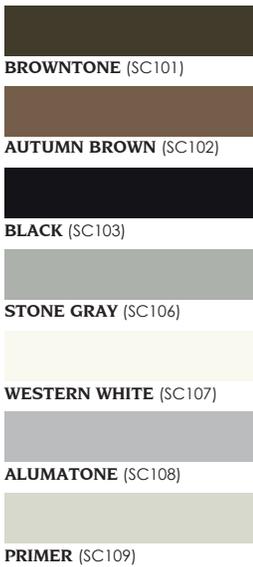
The beauty and economy of the Timely frame Sidelight and Borrowed light system are available to meet most glazed opening requirements. And because they're prefinished, they can be applied over finished walls.



Our High Performance Polyurethane Coating provides excellent film hardness and abrasion resistance. Another benefit of our polyurethane coating material is its flexibility which is required for the precise forming of our Timely Frames.

Over time you will notice the superior color stability, chalk resistance, and gloss retention which is a direct result of the excellent corrosion and chemical resistance.

STANDARD FINISHES



PRE-MATCHED CUSTOM FINISHES



Custom color matching also available. Submit color chip. Consult factory for pricing.

ELITE SERIES



For complete technical information, contact your Timely distributor or our Marketing Service Department. Colors shown may vary slightly. Colors & price subject to change. Color chips available upon request, all finishes are semi-gloss unless otherwise specified. Touch-up paint available upon request, colors may vary slightly.

CONTINUOUS COIL COATING PROCESS

Timely's continuous coil coating process cleans, pretreats and roll applies corrosion resistant Polyurethane Primers and Color Coatings to GalXC steel to produce a hard baked on enamel like surface that is free from the orange peel appearance that is associated with powder or spray coatings to produce prepainted coil for processing into Timely's Prefinished Door Frames



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